



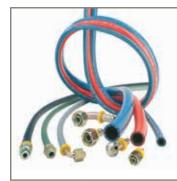






# **Push-Lok Hoses and Fittings**

The self-grip hose system for low-pressure applications





# Low Pressure Push-Lok®

The self-grip hose system for low-pressure applications

Parker's Push-Lok hose line features the widest fluid compatibility, application and size range in the industry. The Push-Lok system is easy to use. No clamps or special tools are required during installation. And with Parker's exclusive color-code system, you can inventory, maintain and identify your hose needs easily and efficiently.

The industry's most complete line of low-pressure hose and fittings,

Push-Lok offers the range and versatility to meet all your instrumentation needs.

# One fitting series for all hose types with a wide range of end-configurations

DIN, BSP, SAE, JIC and ORFS connections in

- brass
- steel
- stainless steel



# Wide range of hose types

# 6 x rubber

801PLUS for a variety of applications

for high-temperature water/phosphate

ester fluids

**821FR** with fire-retardant hose cover

836, 846 for high oil temperatures

**837BM** for a variety of applications including

automotive

# 2 x thermoplastic

830M for a variety of applications

including automotive

838M for non-conductive

applications

# 1 x hybrid

**837PU-PLUS** for a variety of high demanding applications including automotive

# Wide range of applications







# The outstanding properties

- Easy assembly and organisation with Parker's exclusive color-code system
- Push-Lok assemblies can be made in seconds, saving valuable time and cost
- The unique seal of Push-Lok ensures reliable, durable, leak-free service
- High functional saftey with a design factor of 4
- Wide range of hose and fittings for a wide range of applications

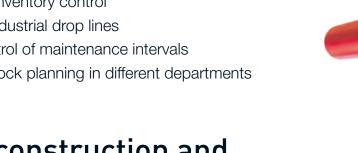
# Exclusive color-code system

# 6 different colours

In applications where a number of hose lines carry different media, Push-Lok colors reduce timely "tracing" of lines, preventing disconnection of wrong line and unnecessary, downtime.

### Using color-coded Push-Lok hose is an excellent way to:

- Enhance product appearance
- Improve inventory control
- Identify industrial drop lines
- Easy control of maintenance intervals
- Simple stock planning in different departments



Hose construction and hose-fitting connection



Inner tube Several high-quality tube materials

Reinforcement High tensile fibre braid

Several high-quality cover materials in different colours

# Push-Lok® multiple applications, durability and

# Machine tools

# Main applications

- Cooling and cutting fluid circuits
- Compressed air
- Leak oil

# Typical requirements

- Abrasive resistance for placing in energy chains
- Resistance to cutting oils, water, emulsions and hydraulic media
- Nick resistance at small bend radii
- Coloured versions for media identification





# Recommended hoses











# Paper industry

# Main applications

- Water and emulsions
- Compressed air

# Typical requirements

- Resistance to water emulsions
- Partial high temperature demands
- Good assembly characteristics for in-the-field operation











# functional safety

# Injection moulding machines

# Main applications

- Water circuits for tool cooling and temperature control
- Compressed air
- Leak oil

# Typical requirements

- Abrasion resistance for placing in energy chains
- Resistance to water, emulsions and hydraulic media
- Nick resistance at small bend radii
- Coloured versions for media identification
- Good assembly characteristics for in-the-field operation





#### Recommended hoses







# Chemical industry

# Main applications

- Water, emulsions and alkalis
- Compressed air

# Typical requirements

- Media resistance
- Coloured versions for media identification









# Push-Lok® multiple applications, durability and

# Transfer lines

# Main applications

- Compressed air (dry and oiled)
- Vacuum

# Typical requirements

- Resistance to ultra-dry compressed air
- Vacuum- and nick-resistance at low bend radii
- Free from substances interfering with paint wetting
- Coloured versions for media identification
- Good assembly characteristics for in-the-field assembly





# Recommended hoses









# PET blow forming machines

# Main applications

- Water circuits for tool cooling
- Compressed air

# Typical requirements

- Resistance to water and emulsions
- Abrasion and torsion resistance for highly
- Dynamic machine processes
- Coloured versions for media identification









# functional safety

# Robots and welding installations

# Main applications

- Water circuits for welding electrode-holder cooling
- Compressed air (ultra-dry compressed air)
- Vacuum

# Typical requirements

- Resistance to ultra-dry compressed air, water, emulsions
- Abrasion and torsion resistance in bundles
- Vacuum and nick resistance at low bend radii
- Resistance to weld spatter
- Free from substances interfering with paint wetting
- Coloured versions for media identification





### Recommended hoses





# Power electronics

# Main applications

Cooling circuits for thyristor controls

# Typical requirements

- High electrical resistance
- Special colour identification
- Resistance to water and emulsions







# Push-Lok® hose properties at a glance

#### Multipurpose **801PLUS**



has an improved Nitrile (NBR) Tube with extended fluid compatibility and improved oil compatibility and provides quick and easy assembly/disassembly advantage and the fullest range of color-coding to benefit your operations.

#### Cover Colors BLU BLK RED GRN GRA YEL

### 804

# **Phosphate Ester**

**Cover Colors** 

features quick and easy assembly and provides an EPDM inner-tube for hot water and phosphate ester fluids. Not to be used in applications with lubricated air or media that is oil based.

BLK

### 821FR

### Fire retardent

Cover Colors

is a very flexible multipurpose hose with a fire-resistant (FR) cover for use near welding operations and general industrial and maintenance applications.



#### 830M

# Multipurpose

with its excellent UV and ozone resistance is ideal for a variety of applications including automotive/robots, hose-bundle systems. The hose is also free of wetting disturbing substances.



### 836

# High temperature

Cover Colors

with its heat-resistance performance and the MSHA approved synthetic PKR rubber cover is the ideal hose for special high temperature applications up to +150 °C.



# 837BM

# Multipurpose

has a high level of hose flexibility combined with high abrasion resistance and therefore suitable for a variety of applications including automotive as the hose is free from wetting disturbing substances.



# 837PU-Plus Multipurpose

a Hybrid Push-Lok hose with synthetic tube and high-performance polyurethane cover, can be used for a variety of high demanding applications. Based on high level flexibility, high abrasion and torsion resistance 837PU is ideal for energy chains & hose bundle systems.



#### 838M

# Non-conductive

Cover Colors

is the non-conductive Push-Lok hose with orange polyurethane cover and designed for special electrical requirements e. g. cooling lines with deionized water.

#### 846

# High temperature



Cover Colors



with its very low fitting insertion force is our new-comer in the Push-Lok range. The hose has a blue or black MSHA approved synthetic PKR rubber cover.

# **801PLUS**

# **Push-Lok PLUS**

For a variety of applications



### **Primary Applications**

All Markets: For low pressure applications
Paper and Pulp: For water / air applications

#### Restrictions

Not permitted for use in air brake systems, high dynamic pulsation systems and with dry air.

Not recommended for fuels.

#### Construction

Tube: Nitrile (NBR)

Reinforcement: High-tensile fibre braid

Cover: High performance synthetic rubber

in different colours

Temperature Range ...... -40 °C up to +100 °C Exception: Air ..... max. +70 °C

Water ..... max. +85 °C



- Global availibility and performance
- Very flexible
- Available in 6 colours
- Available up to size -16
- Nitrile (NBR) inner tube
- extended fluid compatibility
- Improved oil compatibility

### Recommended Fluids

Air, water, water-oil emulsions, water-glycol and mineral based hydraulic respectively lubricating oils.

Consult the chemical compatibility section in catalogue C4400/UK, pages **Ab-26** to **Ab-34** for more detailed

information.

# Fitting Series



		<b>(</b>			<b>(</b>			e Rating				
Part Number		Ho I.I			Hose O.D.	max work pres	king	min. burs pres	t	Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
801PLUS-4-XXX-RL	6	1/4	-4	6.4	12.7	2.4	350	9.7	1400	95	65	0.13
801PLUS-6-XXX-RL	10	3/8	-6	9.5	15.9	2.4	350	9.7	1400	95	75	0.16
801PLUS-8-XXX-RL	12	1/2	-8	12.7	19.8	2.1	300	8.4	1200	95	125	0.27
801PLUS-10-XXX-RL	16	5/8	-10	15.9	23.0	2.1	300	8.4	1200	51	150	0.28
801PLUS-12-XXX-RL	19	3/4	-12	19.1	26.2	2.1	300	8.4	1200	51	180	0.36
801PLUS-16-XXX-RL	25	1	-16	25.4	32.5	1.4	200	5.6	800	51	250	0.55

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 801PLUS-4-BLU-RL

For 801PLUS in yellow (YEL) only, please consider the part-number without PLUS. Example: 801-4-YEL-RL

#### Colour codes

 BLK
 = black

 BLU
 = blue

 RED
 = red

 GRN
 = green

 GRA
 = grey

 YEL
 = yellow

RL = only available on reels

Hose layline example

PUSH-LOK PIUS 801PLUS-8 WP 21,0 Mpa (300 PSI)

Oil Improved 12,5 mm (1/2) Q/Y MADE IN ITALY IDE



# 804

#### **Push-Lok**

For high temperature water and phosphate ester fluid

### **Primary Applications**

Injection Moulding: For special tempering circuits.

#### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems.

Do not allow tube to contact any petroleum based fluids.

#### Construction

Tube: EPDM material
Reinforcement: High-tensile fibre braid
Cover: Black EPDM material

Temperature Range ...... -40 °C up to +80 °C Exception: Air ...... max. +70 °C

Water ..... max. +93 °C



- For hot water up to +93 °C
- For phosphate ester fluids

# Recommended Fluids

Phosphate ester based hydraulic fluids, water, water glycol emulsions, air. Use liquid soap as lubricant. Consult the chemical compatibility section in catalogue C4400/UK, pages *Ab-26* to *Ab-34* for more detailed information.

# Fitting Series



Part Number			ose		Hose	Hose max. working			st	Vaccum*	min. bend	weight
			D.		O.D.	pres pres	sure	pres	sure		radius	Wolgin
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
804-4-RL	6	1/4	-4	6.4	12.7	1.0	150	4.0	600	51	65	0.13
804-6-RL	10	3/8	-6	9.5	15.9	1.0	150	4.0	600	51	75	0.16
804-8-RL	12	1/2	-8	12.7	19.8	1.0	150	4.0	600	51	130	0.27
804-10-RL	16	5/8	-10	15.9	23.0	1.0	150	4.0	600	51	150	0.28
804-12-RL	19	3/4	-12	19.1	26.2	1.0	150	4.0	600	51	180	0.36

RL = only available on reels

Cover color



Hose layline example



PUSH-LOK 804-8 WP 1,0 MPA (150 PSI)

12,5 mm (1/2)



# 821FR

#### **Push-Lok**

With fire retardant hose cover

### **Primary Applications**

All Markets: For a variety of applications

#### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems.

Not recommended for fuels.

#### Construction

Tube: Synthetic PKR-rubber Reinforcement: High-tensile fibre braid

Cover: A fire retardant special fiber outer cover

in different colors

Temperature Range ...... -40 °C up to +100 °C Exception: Air ...... max. +100 °C

Water ..... max. +85 °C



- Fire retardant hose cover
- Very flexible
- For high level air temperatures

### Recommended Fluids

Mineral based hydraulic and lubricating oils, coolant, antifreeze, air, water and water-oil emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages *Ab-26* to *Ab-34* for more detailed information.

# Fitting Series



	igorphi						Pressur		5			
Part Number			se		Hose O.D.	max work pres	king	min. burs pres	t sure	Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
821FR-4-XXX-RL	6	1/4	-4	6.4	12.7	2.4	350	9.6	1400	95	65	0.12
821FR-6-XXX-RL	10	3/8	-6	9.5	15.9	2.1	300	8.4	1200	95	75	0.16
821FR-8-XXX-RL	12	1/2	-8	12.7	19.8	2.1	300	8.4	1200	95	130	0.18
821FR-12-XXX-RL	19	3/4	-12	19.1	26.2	1.7	250	6.8	1000	95	180	0.33

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 821FR-4-GRN-RL

### Colour codes

BLK = black BLU = blue GRN = green







RL = only available on reels

Hose layline example

PARKER PUSH-LOK 821FR-8 WP 2,0 MPa (300 PSI) 12,5 mm (1/2) 11-4Q85



# 830M

### **Push-Lok**

For a variety of applications including automotive

### Primary Applications

All Markets: For a variety of applications

Robot and Automotive market:

For hose bundle systems

#### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems. Not recommended for fuels.

#### Construction

Tube: Polyurethane material Reinforcement: High-tensile fibre braid

Cover: High performance polyurethane material

in different colours

Temperature Range ......-40 °C up to +80 °C



- Chemical resistant for a wide range of fluids
- High abrasion resistance
- Free of wetting disturbing substances (LABS free)
- Small OD and bend radii
- Excellent UV and ozone resistance

#### Recommended Fluids

Mineral based hydraulic and lubricating oils, coolant, antifreeze, air, water and water-oil emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages Ab-26 to Ab-34 for more detailed information.

# Fitting Series



		<b>(</b>	$\bigcirc$				Pressur	e Rating			5	
Part Number		Hc I.			Hose O.D.	max work pres		min. burs pres		Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
830M-4-XXX-RL	6	1/4	-4	6.4	10.7	1.6	232	6.4	928	10	30	0.08
830M-6-XXX-RL	10	3/8	-6	9.5	14.9	1.6	232	6.4	928	10	50	0.13
830M-8-XXX-RL	12	1/2	-8	12.7	19.1	1.6	232	6.4	928	10	70	0.20
830M-10-XXX-RL	16	5/8	-10	15.9	23.0	1.6	232	6.4	928	10	75	0.26
830M-12-XXX-RL	19	3/4	-12	19.1	26.0	1.6	232	6.4	928	10	110	0.31

The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 830M-4-GRN-RL

#### Colour codes

BI K = black BLU = blue RED = redGRN = green



RL = only available on reels

Hose layline example



**PUSH-LOK** 

830M-6

DN10 WP 1.6 MPa (232 PSI) QC15812345 23/07/16 23:32 <<<<<

Bulletin BUL/4480-B176/UK



# 836

#### **Push-Lok**

For high oil temperatures

#### **Primary Applications**

All Markets: Special high temperature applications

### Type Approvals

Details please find on pages Ab-16 to Ab-19

#### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems. Not recommended for fuels.

#### Construction

Tube: Synthetic PKR rubber Reinforcement: High-tensile fibre braid

Cover: MSHA approved black or blue

synthetic PKR rubber

Temperature Range ...... -48 °C up to +150 °C Exception: Air ...... max. +100 °C

Water ..... max. +85 °C



- Max. oil temperature up to +150 °C
- MSHA approved

# Recommended Fluids

Mineral based hydraulic and lubricating oils, coolant, antifreeze, air, water and water-oil emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages *Ab-26* to *Ab-34* for more detailed information.

Fitting Series



		<b>(</b>	$\supset$		$\bigcirc$		Pressur	e Rating			5	
Part Number		->-	ose		Hose O.D.	max worl pres		min. burs pres	t	Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
836-4-XXX-RL	6	1/4	-4	6.4	12.7	2.8	400	11.2	1600	95	65	0.13
836-6-XXX-RL	10	3/8	-6	9.5	15.9	2.8	400	11.2	1600	95	75	0.16
836-8-XXX-RL	12	1/2	-8	12.7	19.8	2.8	400	11.2	1600	95	100	0.27
836-10-XXX-RL	16	5/8	-10	15.9	23.0	2.4	350	9.6	1400	61	125	0.28
836-12-XXX-RL	19	3/4	-12	19.1	26.2	2.1	300	8.4	1200	61	150	0.36

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 836-4-BLK-RL

#### Colour codes

BLK = black BLU = blue



RL = only available on reels

Hose layline example

PARKER HI-TEMP PUSH-LOK 836-8 WP 1,7 MPa (250 PSI) MSHA IC-40/22 I • • 12,5 mm (1/2)



# 837BM

### **Push-Lok**

For a variety of applications including automotive

### **Primary Applications**

All Markets: For a variety of applications

Automotive: For water / air applications

#### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems.

Not recommended for fuels, mineral based hydraulic and lubricating oils and water-oil-emulsion.

#### Construction

Tube: Synthetic rubber
Reinforcement: High-tensile fibre braid

Cover: High performance synthetic rubber

in different colours

Temperature Range ...... -40 °C up to +100 °C Exception: Air ...... max. +70 °C

Water ..... max. +85 °C



- High level of hose flexibility
- High abrasion resistance
- Free from wetting disturbing substances (LABS free)
- Low push-in forces

# Recommended Fluids

Air, dry air, water and water-glycol-emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages *Ab-26* to *Ab-34* for more detailed

information.

Fitting Series



Part Number	Part Number Hose I.D.					max work		e Rating min. burs pres	t	Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
837BM-4-XXX-RL	6	1/4	-4	6.4	12.7	1.6	235	6.4	940	95	65	0.13
837BM-6-XXX-RL	10	3/8	-6	9.5	15.9	1.6	235	6.4	940	95	75	0.16
837BM-8-XXX-RL	12	1/2	-8	12.7	19.8	1.6	235	6.4	940	95	130	0.27
837BM-10-XXX-RL	16	5/8	-10	15.9	23.0	1.6	235	6.4	940	51	150	0.28
837BM-12-XXX-RL	19	3/4	-12	19.1	26.2	1.6	235	6.4	940	51	180	0.36
837BM-16-XXX-RL	25	1	-16	25.4	32.5	1.6	235	6.4	940	51	250	0.55

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 837BM-4-GRN-RL

#### Colour codes

 BLK
 = black

 BLU
 = blue

 RED
 = red

 GRN
 = green

 GRA
 = grey



RL = only available on reels

Hose layline example

PARKER PUSH-LOK 837BM-10 WP 1,6 MPa (235 PSI) I • • 16 mm (5/8)



# 837PU-Plus

# **Hybrid Push-Lok**

For a variety of high demanding applications

### **Primary Applications**

All Markets: For high demand applications

For energy chain systems

Robot and Automotive market:

For hose bundle systems

### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems.

Not recommended for fuels, mineral based hydraulic and lubricating oils and water-oil-emulsion.

#### Construction

Tube: Synthetic rubber
Reinforcement: High-tensile fibre braid

Cover: High performance polyurethane material

in different colours

Temperature Range ...... -40 °C up to +100 °C Exception: Air ...... max. +70 °C

Water ..... max. +85 °C



- High level of hose flexibility
- High abrasion resistance
- High torsion resistance
- Free from wetting disturbing substances (LABS free)
- Low push-in forces

# Recommended Fluids

Air, dry air, water and water-glycol-emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages *Ab-26* to *Ab-34* for more detailed information.

Fitting Series



		<b>(</b>	$\supset$				Pressur	e Rating			5	
Part Number			ose D.		Hose O.D.	max worl pres	king	min. burs pres	t	Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
837PU-4-XXX-RL	6	1/4	-4	6.4	12.7	1.6	235	6.4	940	95	30	0.11
837PU-6-XXX-RL	10	3/8	-6	9.5	15.9	1.6	235	6.4	940	95	50	0.15
837PU-8-XXX-RL	12	1/2	-8	12.7	19.8	1.6	235	6.4	940	95	70	0.26
837PU-10-XXX-RL	16	5/8	-10	15.9	23.0	1.6	235	6.4	940	51	90	0.27
837PU-12-XXX-RL	19	3/4	-12	19.1	26.2	1.6	235	6.4	940	51	110	0.33
837PU-16-XXX-RL	25	1	-16	25.4	32.5	1.6	235	6.4	940	51	180	0.52

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 837PU-4-GRN-RL

#### Colour codes

BLK = black
BLU = blue
RED = red
GRN = green
GRA = grey



RL = only available on reels

Hose layline example

PARKER PUSH-LOK 837PU-Plus-8 WP 1,6 MPa (235 PSI) I ° ° 12,5 mm (1/2)



# 838M

### **Push-Lok**

For non-conductive applications

### **Primary Applications**

Special Market: For special electrical requirements,

e.g. cooling lines with deionized water

### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems. Not recommended for fuels.

#### Construction

Tube: Polyurethane material Reinforcement: High-tensile fibre braid

Cover: Orange coloured polyurethane material

Temperature Range ......-40 °C up to +80 °C



- Non conductive hose
- High level of hose flexibility
- High abrasion resistance
- Free of wetting disturbing substances (LABS free)
- Small OD and bend radii
- Excellent UV and ozone resistance

### Recommended Fluids

Mineral based hydraulic and lubricating oils, coolant, antifreeze, air, water, water-oil emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages Ab-26 to Ab-34 for more detailed information.

# Fitting Series



		<b>(</b>	<b>(</b> )				Pressur	e Rating			5	
Part Number			ose D.		Hose O.D.	max worl pres		min. burs pres		Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
838M-4-RL	6	1/4	-4	6.4	11.2	1.6	232	6.4	928	10	30	0.08
838M-6-RL	10	3/8	-6	9.5	15.0	1.6	232	6.4	928	10	50	0.13
838M-8-RL	12	1/2	-8	12.7	19.1	1.6	232	6.4	928	10	70	0.20
838M-10-RL	16	5/8	-10	15.9	23.0	1.6	232	6.4	928	10	75	0.26
838M-12-RL	19	3/4	-12	19.1	26.0	1.6	232	6.4	928	10	110	0.31

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa RL = only available on reels

Cover color



Hose layline example



PUSH-LOK

838M-6 DN10 WP 1.6 MPa (232 PSI)

QC15812345 23/07/16 23:12 <<<<



# 846

#### **Push-Lok**

For high oil temperatures



### **Primary Applications**

All markets: Special high temperature applications

#### Restrictions

Not permitted for use in air brake systems and high dynamic pulsation systems.

Not recommended for fuels.

#### Construction

Tube: Synthetic PKR rubber Reinforcement: High-tensile fibre braid

Cover: MSHA approved black or blue

synthetic PKR rubber

Temperature Range ...... -48 °C up to +150 °C Exception: Air ...... max. +100 °C

Water ..... max. +85 °C



- For high temperature applications up to + 150 °C
- MSHA approved
- Lower fitting insertion force

### Recommended Fluids

Mineral based hydraulic and lubricating oils, coolant, antifreeze, air, water and water-oil emulsions.

Consult the chemical compatibility section in catalogue C4400/UK, pages *Ab-26* to *Ab-34* for more detailed information.

Fitting Series



		<b>(</b>	$\bigcirc$				Pressur	e Rating			5	
Part Number		Ho	ose D.		Hose O.D.	max work pres		min. burs pres		Vaccum*	min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	kPa	mm	kg
846-4-XXX-RL	6	1/4	-4	6.4	12.6	1.6	230	6.4	930	95	65	0.13
846-6-XXX-RL	10	3/8	-6	9.5	15.8	1.6	230	6.4	930	95	75	0.19
846-8-XXX-RL	12	1/2	-8	12.7	19.8	1.6	230	6.4	930	95	130	0.27
846-10-XXX-RL	16	5/8	-10	15.9	23.1	1.6	230	6.4	930	51	150	0.31
846-12-XXX-RL**	19	3/4	-12	19.1	26.2	1.6	230	6.4	930	51	180	0.36

<sup>\*</sup> The vacuum values listed in the table are vacuum pressure values in kPa. For an absolute value subtract the table value from 101 kPa Note: When ordering, please replace in the part number XXX with the relavant colour code. Example: 846-4-GRN-RL

#### Colour codes

BLK = black BLU = blue



RL = only available on reels

Hose layline example

HI-TEMP PUSH-LOK 846-8 WP 1,6 Mpa (230 PSI) MSHA IC 40/10 I°° 12,5 mm (1/2) Q/Y MADE IN ITALY IDI



<sup>\*\*</sup> under development

82 Series Overview

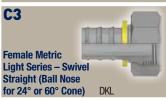
# DIN – Metric



































# SAE









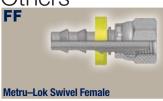




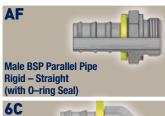


# Others

5C













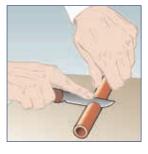


Technical details for these fittings you will find in CAT/4400-UK, section B1b, low pressure, Push-Lok



60° Cone Swivel Female

# Easy assembly - no tools or clamps required





# **Assembly Instructions**

- Cut the hose right angled with a sharp knife. If necessary it is possible to use a lubricant (water/soap solution with 5 % soap fluid and 95 % water) for easy assembly.
- Insert fitting into hose until first barb is in hose. Place end of fitting
  against a flat object (bench, door, wall) and grip hose approximately 1"
  from end and push with a steady force until end of hose is covered by
  yellow plastic collar. Alternatively please use the Parker Assembly Tool
  No. 611050G or 611050HV.

#### Attention!

During assembly, please keep in mind that Push-Lok fittings will provide an effective grip only when the Push-Lok hose is pushed fully on the insert, where the cropped end of the hose should be fully concealed by the plastic collar. For easy assembly of hose 830M, 837BM and 837PU please use only Push-Lok Assembly Oil No. H896137. Push-Lok Assembly Oil is free from wetting disturbing substances. Don't use oil, lubricant or soap fluids for this hose!





# **Disassembly Instructions**

- Cut lengthwise along a line at approximately a 20 angle from centre line of hose. The cut should be approximately 1" long.
   Be careful not to nick barbs when cutting the hose.
- 2. Grip hose and give a sharp down-ward tug to disengage from fitting.

#### Attention!

Before re-use of the nipple please check nipple for damage. Damaged nipples can cause leakage.

# Push-Lok hose assembly tool

Tool designed for assembly of Push-Lok fittings and hose in all sizes. Toggle actions greatly reduce effort necessary to hold hose and press in fitting. Only a few pounds of force is needed on either handle to quickly assemble any size.





Light version
Part Number: 611050G

Push-Lok Assembly Oil
1-litre bottle

Part Number: H896137





# Parker Worldwide

#### **Europe, Middle East, Africa**

AE – United Arab Emirates,

Dubai

Tel: +971 4 8127100 parker.me@parker.com

**AT – Austria,** Wiener Neustadt Tel: +43 (0)2622 23501-0 parker.austria@parker.com

**AT – Eastern Europe,** Wiener Neustadt

Tel: +43 (0)2622 23501 900 parker.easteurope@parker.com

**AZ - Azerbaijan,** Baku Tel: +994 50 2233 458 parker.azerbaijan@parker.com

**BE/LU – Belgium,** Nivelles Tel: +32 (0)67 280 900 parker.belgium@parker.com

**BG - Bulgaria,** Sofia Tel: +359 2 980 1344 parker.bulgaria@parker.com

**BY - Belarus,** Minsk Tel: +48 (0)22 573 24 00 parker.poland@parker.com

**CH - Switzerland,** Etoy Tel: +41 (0)21 821 87 00 parker.switzerland@parker.com

**CZ - Czech Republic,** Klecany Tel: +420 284 083 111 parker.czechrepublic@parker.com

**DE – Germany**, Kaarst Tel: +49 (0)2131 4016 0 parker.germany@parker.com

**DK - Denmark,** Ballerup Tel: +45 43 56 04 00 parker.denmark@parker.com

ES - Spain, Madrid Tel: +34 902 330 001 parker.spain@parker.com

FI - Finland, Vantaa Tel: +358 (0)20 753 2500 parker.finland@parker.com

FR - France, Contamine s/Arve Tel: +33 (0)4 50 25 80 25 parker.france@parker.com

**GR - Greece,** Athens Tel: +30 210 933 6450 parker.greece@parker.com

**HU - Hungary,** Budaörs Tel: +36 23 885 470 parker.hungary@parker.com IE - Ireland, Dublin Tel: +353 (0)1 466 6370 parker.ireland@parker.com

IL - Israel

Tel: +39 02 45 19 21 parker.israel@parker.com

IT - Italy, Corsico (MI) Tel: +39 02 45 19 21 parker.italy@parker.com

**KZ - Kazakhstan,** Almaty Tel: +7 7273 561 000 parker.easteurope@parker.com

**NL - The Netherlands,** Oldenzaal Tel: +31 (0)541 585 000 parker.nl@parker.com

**NO - Norway,** Asker Tel: +47 66 75 34 00 parker.norway@parker.com

**PL - Poland,** Warsaw Tel: +48 (0)22 573 24 00 parker.poland@parker.com

PT – Portugal
Tel: +351 22 999 7360
parker.portugal@parker.com

**RO – Romania,** Bucharest Tel: +40 21 252 1382 parker.romania@parker.com

**RU - Russia,** Moscow Tel: +7 495 645-2156 parker.russia@parker.com

**SE - Sweden,** Spånga Tel: +46 (0)8 59 79 50 00 parker.sweden@parker.com

**SK – Slovakia,** Banská Bystrica Tel: +421 484 162 252 parker.slovakia@parker.com

**SL – Slovenia,** Novo Mesto Tel: +386 7 337 6650 parker.slovenia@parker.com

**TR – Turkey,** Istanbul Tel: +90 216 4997081 parker.turkey@parker.com

**UA – Ukraine,** Kiev Tel: +48 (0)22 573 24 00 parker.poland@parker.com

**UK - United Kingdom,** Warwick Tel: +44 (0)1926 317 878 parker.uk@parker.com

**ZA – South Africa,** Kempton Park Tel: +27 (0)11 961 0700 parker.southafrica@parker.com

#### **North America**

**CA – Canada,** Milton, Ontario Tel: +1 905 693 3000

**US – USA,** Cleveland Tel: +1 216 896 3000

#### **Asia Pacific**

**AU – Australia,** Castle Hill Tel: +61 (0)2-9634 7777

**CN - China,** Shanghai Tel: +86 21 2899 5000

**HK – Hong Kong** Tel: +852 2428 8008

**IN - India,** Mumbai Tel: +91 22 6513 7081-85

**JP – Japan,** Tokyo Tel: +81 (0)3 6408 3901

**KR - South Korea,** Seoul Tel: +82 2 559 0400

**MY - Malaysia,** Shah Alam Tel: +60 3 7849 0800

**NZ – New Zealand,** Mt Wellington Tel: +64 9 574 1744

SG – Singapore

Tel: +65 6887 6300

**TH - Thailand,** Bangkok Tel: +662 186 7000

**TW - Taiwan,** Taipei Tel: +886 2 2298 8987

#### **South America**

**AR – Argentina,** Buenos Aires Tel: +54 3327 44 4129

**BR - Brazil,** Sao Jose dos Campos Tel: +55 800 727 5374

**CL - Chile,** Santiago Tel: +56 2 623 1216

**MX - Mexico,** Toluca Tel: +52 72 2275 4200

European Product Information Centre Free phone: 00 800 27 27 5374 (from AT, BE, CH, CZ, DE, DK, EE, ES, FI, FR, IE, IL, IS, IT, LU, MT, NL, NO, PL, PT, RU, SE, SK, UK, ZA)

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Tachbrook Park Drive Tachbrook Park, Warwick, CV34 6TU United Kingdom

Tel.: +44 (0) 1926 317 878 Fax: +44 (0) 1926 317 855 parker.uk@parker.com www.parker.com Bulletin BUL/4480-B176/UK 2016-11

