

SKAR Schweißkegel-Reduzierung

EO 24° Schweißkegel / Anschweiß-Anschluss

Fig. A

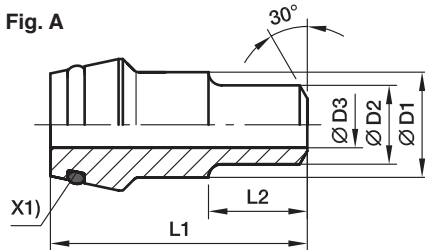
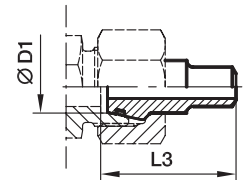
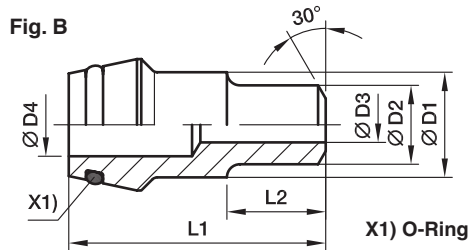


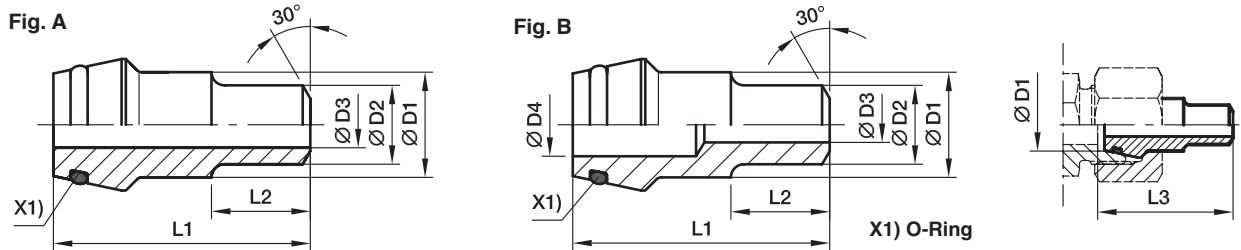
Fig. B



Bau- reihe	D1	D2	D3	D4	L1	L2	L3	Fig.	Gewicht g/1 St.	Bestellzeichen	PN (bar) ¹⁾	
											Stahl	Edelstahl
L ³⁾ /S ⁴⁾	08	06	3	5	31,0	12	31,5	A	14	SKAR08/06X1.5	528	539
	10	06	3		32,5	12	33,5	B	15	SKAR10/06X1.5	528	539
	10	08	5		32,5	12	33,5	A	16	SKAR10/08X1.5	414	424
	10	08	4		32,5	12	33,5	A	17	SKAR10/08X2	528	539
	12	08	5	6	32,5	14	33,5	A	18	SKAR12/08X1.5	414	424
	12	08	4		32,5	14	33,5	B	20	SKAR12/08X2	528	539
	12	10	7		32,5	14	33,5	A	18	SKAR12/10X1.5	358	349
S ⁴⁾	16	10	6		39,0	15	40,5	A	43	SKAR16/10X2	400	400
	16	12	9		39,0	15	40,5	A	45	SKAR16/12X1.5	305	297
	16	12	8		39,0	15	40,5	A	47	SKAR16/12X2	393	383
	16	12	7		39,0	15	40,5	A	49	SKAR16/12X2.5	400	400
	20	12	9		45,0	17	47,0	A	76	SKAR20/12X1.5	305	297
	20	12	8		45,0	17	47,0	A	78	SKAR20/12X2	393	383
	20	12	7		45,0	17	47,0	A	80	SKAR20/12X2.5	400	400
	20	12	6		45,0	17	47,0	A	86	SKAR20/12X3	400	400
	20	16	12		45,0	17	47,0	A	74	SKAR20/16X2	305	297
	20	16	11		45,0	17	47,0	A	76	SKAR20/16X2.5	372	362
	20	16	10		45,0	17	47,0	A	78	SKAR20/16X3	400	400
	25	12	9		49,5	20	53,0	A	117	SKAR25/12X1.5	305	297
	25	12	8		49,5	20	53,0	A	121	SKAR25/12X2	393	383
	25	12	7		49,5	20	53,0	A	125	SKAR25/12X2.5	400	400
	25	12	6	15	49,5	20	53,0	B	129	SKAR25/12X3	400	400
	25	16	12		49,5	20	53,0	A	115	SKAR25/16X2	305	297
	25	16	11		49,5	20	53,0	A	120	SKAR25/16X2.5	372	362
	25	16	10		49,5	20	53,0	A	123	SKAR25/16X3	400	400
	25	20	16		49,5	20	53,0	A	94	SKAR25/20X2	249	242
	25	20	15		49,5	20	53,0	A	104	SKAR25/20X2.5	305	297
	25	20	14		49,5	20	53,0	A	114	SKAR25/20X3	358	349
	25	20	12		49,5	20	53,0	A	124	SKAR25/20X4	400	400
	30	12	9		52,0	22	57,0	B	135	SKAR30/12X1.5	305	297
	30	12	8		52,0	22	57,0	B	145	SKAR30/12X2	323	383
	30	12	6	22	52,0	22	57,0	B	155	SKAR30/12X3	400	400
	30	16	12		52,0	22	57,0	A	166	SKAR30/16X2	305	297
	30	16	11		52,0	22	57,0	A	176	SKAR30/16X2.5	323	362
	30	20	16		52,0	22	57,0	A	149	SKAR30/20X2	249	242
	30	20	15		52,0	22	57,0	A	159	SKAR30/20X2.5	305	297
	30	20	14		52,0	22	57,0	A	169	SKAR30/20X3	358	349
	30	20	12		52,0	22	57,0	A	184	SKAR30/20X4	400	400
	30	25	20		52,0	22	57,0	A	141	SKAR30/25X2.5	249	242
	30	25	19		52,0	22	57,0	A	156	SKAR30/25X3	294	286
	30	25	17		52,0	22	57,0	A	168	SKAR30/25X4	379	369

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Bau- reihe	D1 	D2	D3	D4	L1	L2	L3	Fig.	Gewicht g/1 St.	Bestellzeichen	PN (bar) ¹⁾	
											Stahl	Edelstahl
S ⁴⁾	38	12	9	28	56,5	26	64,0	B	219	SKAR38/12X1.5	305	297
	38	12	8	28	56,5	26	64,0	B	234	SKAR38/12X2	315	315
	38	12	6	28	56,5	26	64,0	B	249	SKAR38/12X3	315	315
	38	16	12		56,5	26	64,0	A	279	SKAR38/16X2	305	297
	38	16	11		56,5	26	64,0	A	294	SKAR38/16X2.5	315	315
	38	16	10		56,5	26	64,0	A	309	SKAR38/16X3	315	315
	38	20	16		56,5	26	64,0	A	263	SKAR38/20X2	249	242
	38	20	15		56,5	26	64,0	A	278	SKAR38/20X2.5	305	297
	38	20	14		56,5	26	64,0	A	293	SKAR38/20X3	315	315
	38	20	12		56,5	26	64,0	A	299	SKAR38/20X4	315	315
	38	25	20		56,5	26	64,0	A	242	SKAR38/25X2.5	249	242
	38	25	19		56,5	26	64,0	A	262	SKAR38/25X3	294	286
	38	25	17		56,5	26	64,0	B	285	SKAR38/25X4	315	315
	38	30	24		56,5	26	64,0	A	256	SKAR38/30X3	249	242
	38	30	22		56,5	26	64,0	A	286	SKAR38/30X4	315	315
	38	30	20		56,5	26	64,0	A	316	SKAR38/30X5	315	315

¹⁾ Druckwert genannt = Artikel lieferbar

³⁾ L = Leichte Baureihe; ⁴⁾ S = Schwere Baureihe

$\frac{PN \text{ (bar)}}{10} = PN \text{ (MPa)}$

*Ergänzen Sie bitte die Bestellzeichen mit den
Kennbuchstaben für das gewünschte Material.

Bestellzeichen-Ergänzungen			
Material	Kennbuchstaben Oberfläche und Material	Beispiel	Standard-Dichtungswerk- stoff (keine zusätzl. Kenn- buchstaben erforderlich)
Stahl		SKAR16/12X2	NBR
Edelstahl	71	SKAR16/12X271	VIT